

DMG80480T070_15WTRU

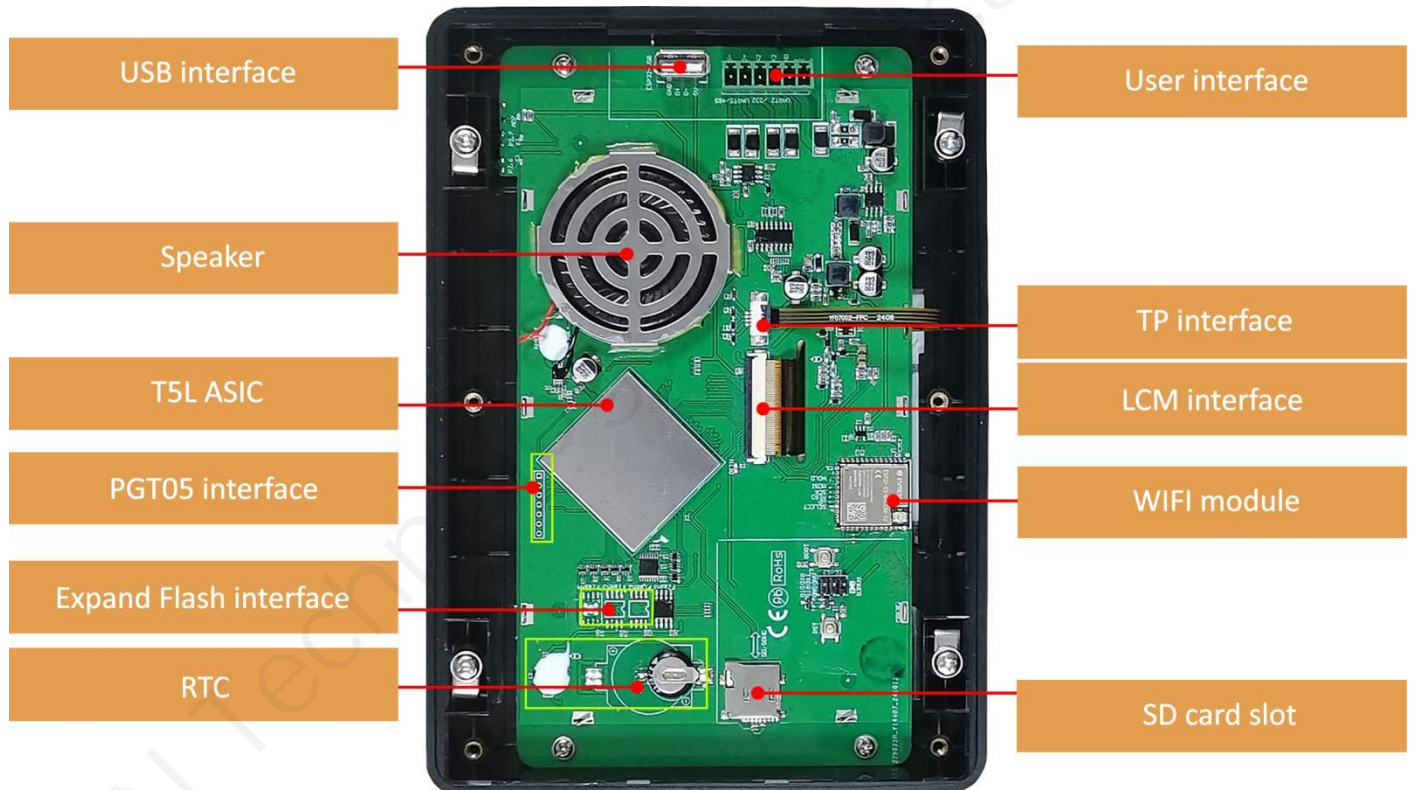
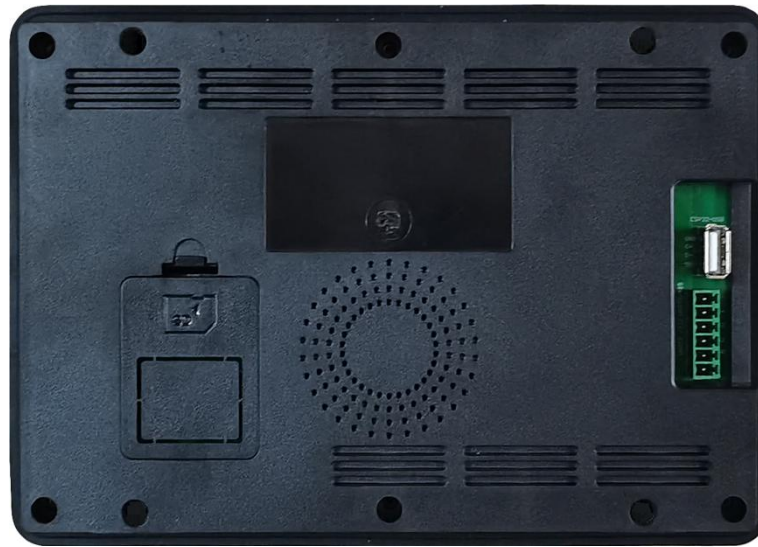
Features:

- Powered by T5L1 ASIC, running DGUS II HMI platform, industrial-grade smart LCM.
- 7.0 inch, 800*480 resolution, TN-TFT LCD.
- With built-in speaker, LED lamp, photosensitive sensor, conformal coating and enclosure.
- On-board WiFi module and USB download interface, support high-speed WiFi OTA updates and updates via USB flash drive download.



1. Hardware and interface

1.1 Hardware interface diagram



Hardware interface diagram

1.2 Hardware and interface description

No.	Item	Description
1	T5L1 ASIC	DWIN independently developed, mass production in 2019. Dual 8051 cores, GUI and application run on separate 8051 cores.
2	User interface	6Pin_3.81mm socket for power supply and serial communication.
3	Flash	16MBytes (1*16MBytes NOR Flash) for storing UI files like fonts, images, music, with over 100,000 erase/write cycles.
4	Expand Flash pads	Three expansion slots support NOR or NAND Flash, up to 64MB (4x16MB NOR Flash) or 48MB+512MB (3x16MB NOR Flash + 512MB NAND Flash).
5	Speaker	Onboard speaker. Power: 2W.
6	RTC	Super-capacitor powered, accuracy: $\pm 20\text{ppm}$ @25°C, maintains operation for 7 days after power-off. Reserved button cell power supply compatible circuit.
7	SD card slot	For DGUS project file downloads (UI, CFG files, kernel, etc.), 4 Mb/s rate.
8	WiFi module	Supports tailored functions like server or backend management.
9	USB interface	Twice the download speed of an SD card.
10	PGT05 interface	For programming DGUS firmware.

2. Specification parameters

2.1 Display parameters

LCD Type	TN, TFT LCD.
Viewing Angle	Normal viewing angle, 70°/70°/50°/70° (L/R/U/D).
Resolution	800×480 (support 0°/90°/180°/270°)
Active Area (AA)	154.1mm (W) ×85.9mm (H)
Viewing Area (VA)	155.1mm (W) ×86.9mm (H)
Backlight	LED
Backlight Service Life	>30000 hours
Brightness	200nit
Brightness Control	100-level brightness adjustment (Flickering may occur at 1%-30% of max brightness; not recommended for use in this range)
Note: Use dynamic screen saver to prevent afterimages from prolonged fixed page display.	

2.2 Touch parameters

Type	Resistive touch panel.
Structure	ITO film + ITO glass structure and hardness 3H.
Light Transmittance	>80%
Life	Over 1,000,000 times touch.

2.3 Serial interface parameters

Mode	UART2: RS232 UART5: RS485 (Only available after OS configuration)				
Voltage Level (RXD, TXD)	Test Condition	Min	Typ	Max	Unit
	Output 1	-	-5.0	-3.0	V
	Output 0	3.0	5.0	-	V
	Input 1	-15.0	-5.0	-	V
	Input 0	-	5.0	15.0	V
Baud Rate	3150~3225600bps, typical value of 115200bps.				
Voltage Level (V_AB)	Test Condition	Min	Typ	Max	Unit
	Output 1	2.5	5.0	-	V
	Output 0	-	-5.0	-2.5	V
	Input 1	0	2.5	-	V
	Input 0	-	-2.5	-0.2	V
Baud Rate	3150~921600bps, typical value of 115200bps.				
Data Format	UART2: N81 UART5: N81/E81/O81/N82 ,4 modes (OS configuration)				
Interface Cable	6Pin_3.81mm				

2.4 Electrical specifications

Rated Power	<5W	
Operating Voltage	9-36V, typical value of 12V.	
Operating Current	280mA	VCC=12V, max backlight.
Recommended power supply: 12V 1A DC.		

2.5 Operating environment

Operating Temperature	-20℃ to 70℃ (12V @ 60% RH)	
Storage Temperature	-30℃ to 80℃	
Anti-UV	None	
Conformal Coating	Yes	
Operating Humidity	10%-90%RH, typical value of 60% RH.	

3. Reliability test

3.1 Electrostatic discharge test

Test temperature: 25°C. Test humidity: 50%RH.

Test process: Place the product on the test bench fixture (approximately 15cm in height), and perform contact and air discharge tests on the smart LCM. Observe if any freezing, black or white screen, flickering, or rebooting occurs during the test.

Test conclusion: The product's ESD performance meets GB/T 17626.2 Class B standards.



3.1 Electrostatic discharge test

Discharge Type	Discharge Value	Result
Air discharge	$\pm 8\text{KV}$	Normal operation

3.2 EFT test

Test temperature: 25°C. Test humidity: 50%RH.

Test process: Place the product flat on the test bench, power the smart LCM through the power supply coupled with an impulse generator. Observe if any reboot, abnormal display, or touch malfunction occurs during the test.

Test conclusion: The product's EFT performance meets GB/T 17626.4 Class B standards.



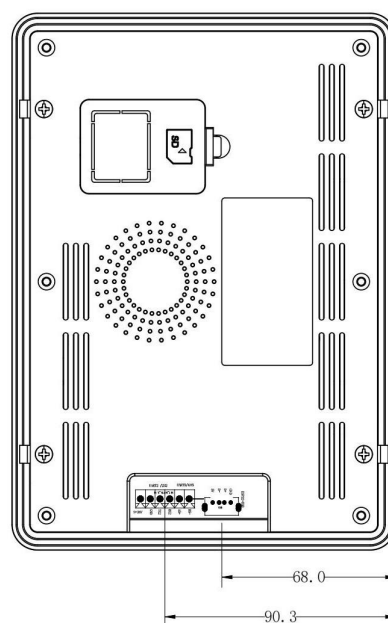
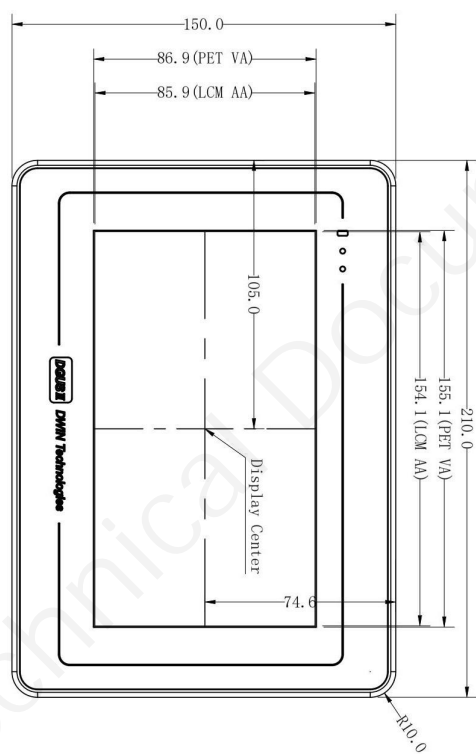
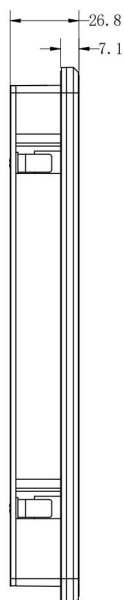
EFT test

Test Item	Test Standard	Result
Power supply	$\pm 2\text{KV}; 100\text{KHz}$	Normal operation

4. Packaging & dimensions

Form Factor	210.0mm (W)×150.0mm (H)×26.8mm (T)			
Net Weight	496g			
Packaging Standards				
Model	Dimensions	Layer	Quantity/Layer	Quantity(Pcs)
Carton1:	220mm(L)×160mm(W)×47mm (H)	-	-	-
Carton2:	250mm(L)×200mm(W)×80mm (H)	1	2	2
Carton3:	320mm(L)×270mm(W)×80mm (H)	-	-	-
Carton4:	450mm(L)×350mm(W)×300mm (H)	2	8	16
Carton5:	600mm(L)×450mm(W)×300mm (H)	2	15	30

Definition	Pin#	Type	Description
B5-	1	0	485-
A5+	2	1	485+
RX2	5	1	UART2 Input
TX2	6	0	UART2 Output
GND	7	P	GND
VIN	8	P	Power Input



1. Location hole is used as position reference.

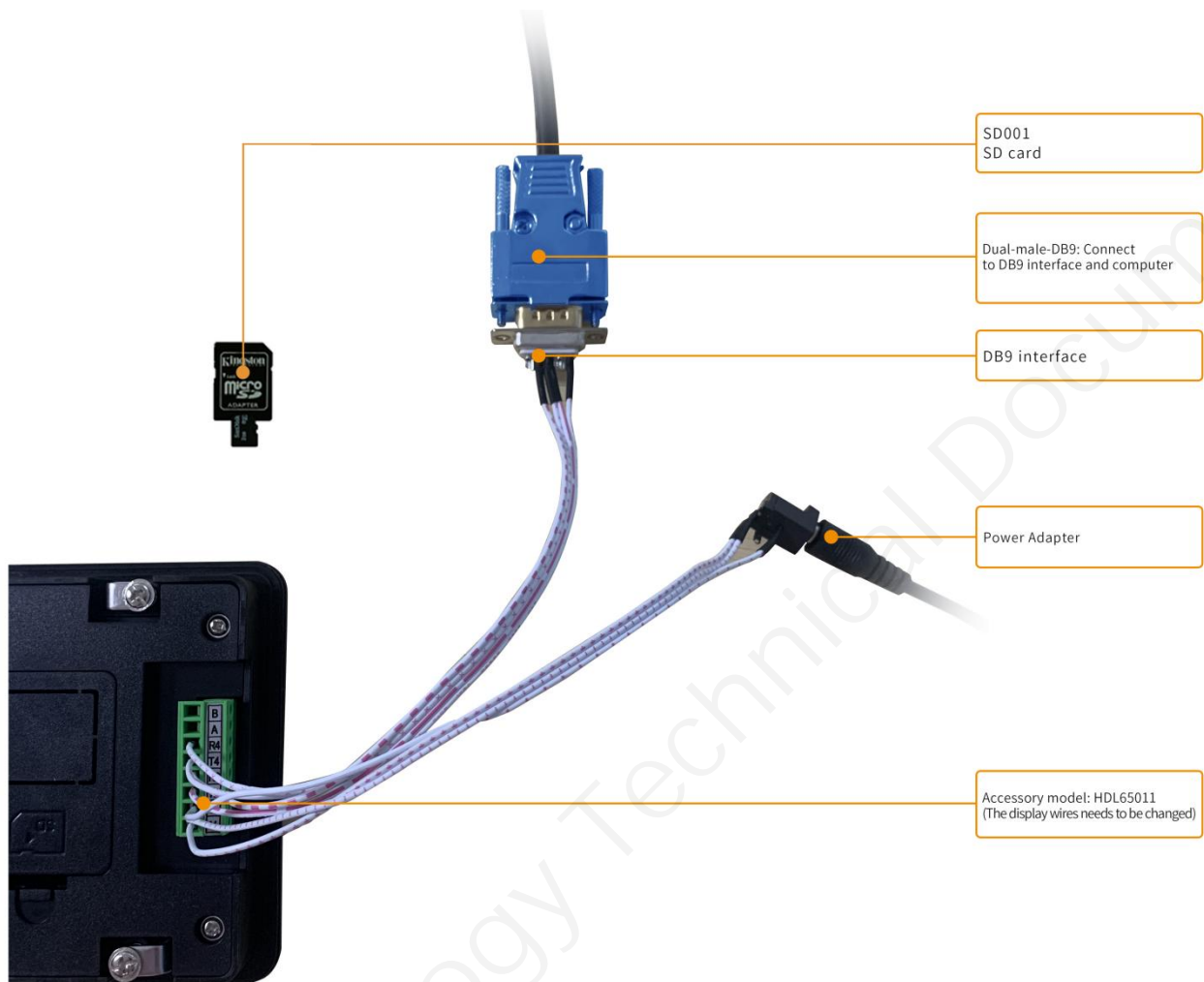
2. Unmarked Tolerance is $\pm 0.3\text{mm}$

Note: Active area is marked in Dash lines

DWIN Technology				
Model	DWG80480T070_15WTRU			
Drawing	A 4	Drawn	G. Y	Date 2024.11.06
Scale	1 : 1	Review		Date
Unit	MM	Approval		Date

5. Debug tools

It is recommended for new users of DWIN smart LCMs to purchase official accessories. For more details, please refer to customer service center.



6. T5L series IC features

- (1) Mature and stable 8051 core which is the most widely used with the maximum operating frequency of T5L is up to 250MHz, 1T(single instruction cycle)high speed operation.
- (2) Separate GUI CPU Core running DGUS II System:
 - High-speed display memory, 2.4GB/S bandwidth.
 - 2D hardware acceleration, the decompression speed of JPEG is up to 200fps@1280*800 and the UI with animation and icons as its main feature is extremely cool and smooth.
 - Images and icons stored in JPEG format. Adopt Low-cost 16Mbytes SPI Flash.
 - Support CTP or RTP with adjustable sensitivity and maximum 400 Hz touch frequency.
 - 1-way 15bit 32Ksps PWM digital power amplifier driver loudspeaker, save power amplifier cost and achieve high signal-to-noise ratio and sound quality restoration.
 - 128Kbytes variable storage space for exchanging data with OS CPU Core and memory.
 - Support DGUS development and simulation on PC. Support background remote upgrade.
- (3) Separate CPU (OS CPU) core runs user 8051 code or DWIN OS system and user CPU is omitted in practical application:
 - Standard 8051 architecture and instruction set, 64Kbytes code space, 32Kbytes on-chip RAM.
 - 64 bit integer mathematical operation unit (MDU), including 64 bit MAC and 64 bit divider.
 - 28 IOs, 4-channel UARTs, 1-channel CAN, up to 8-channel 12-bit A/Ds and 2-channle 16-bit PWM of adjustable resolution.
 - Support IAP on-line simulation and debugging with unlimited number of breakpoints.
 - Upgrade code online through DGUS system.
- (4) 1Mbytes on-chip Flash with DWIN patent encryption technology ensure code and data security.
- (5) Operating temperature ranges from -40°C to +85°C(IC operating temperature customizable from -55°C to 105°C).

DWIN encourages users to design your own customized product based on T5L

7. Revision records

Rev	Revise Date	Content	Editor
00	2024-11-14	First Edition	Xu Ying

Please contact us if you have any questions about the use of this document or our products, or if you would like to know the latest information about our products:

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- DWIN Developer Forum: <https://forums.dwin-global.com/>

Thank you all for continuous support of DWIN, and your approval is the driving force of our progress!

Important Disclaimer

DWIN reserves the right to make any changes to product designs without prior notice.

Customers should ensure strictly adhering to all the relevant standards and requirements during the product application process, including but not limited to functional safety, information security, and regulatory provisions.

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